

A) **WHAT IS CLAIMED IS:****CLAIMS**

1. Process for controlling the precipitation of a BAYER circuit including a preliminary agglomeration phase (A), a crystal growth phase (N) and a classification phase (PT; ST; TT), in which the 5 particle size quality of the hydrate produced is monitored by making a measurement (M2) of the amount of rotating hydrate in the feed tanks, characterized in that it comprises:

10 a) a preparation step carried out once and for all, intended firstly to setup a relation R in intensity and in time between the rotating hydrate material passing  $X1 \mu m$  and material passing  $X2 \mu m$ , where  $X1$  is less than  $X2$ , and secondly to define trigger thresholds on the 15 value of material passing  $X1 \mu m$ , starting from the maximum authorized variation interval on values passing  $X2 \mu m$ ;

20 b) control of the process itself, carried out during the installation operating period which, apart from the daily measurement (M2) of material passing  $X2 \mu m$  and a regular update of the correlation between the said material passing  $X2 \mu m$  and the particle size of the hydrate produced, a daily measurement (M1) of the 25 rotating hydrate passing  $X1 \mu m$  and a regular update of the relation R between the said material passing  $X1 \mu m$  and the said material passing  $X2 \mu m$ , and triggering of corrective action on the slurry at the beginning of the precipitation when the measured value of material passing  $X1 \mu m$  reaches one of the 30

regularly updated trigger thresholds determined in the previous step.

2. Process for controlling the precipitation of a BAYER circuit according to claim 1, characterized in 5 that the said corrective action includes modification of the solid content in the slurry at the beginning of the precipitation.

3. Process for controlling the precipitation of the BAYER circuit according to claim 2, in which the 10 modification in the solid content in the slurry at the beginning of the precipitation is achieved by modifying the proportions of aliquots (1a) and (1b) of the pregnant aluminate liquor (1) feeding the first agglomeration tank (A) and the first feed tank (N), 15 respectively.

4. Process for controlling the precipitation of a BAYER circuit according to ~~claim 1~~ <sup>claim 1</sup> one of claims 1 to 3, characterized in that  $X_2$  is greater than  $40 \mu\text{m}$  and  $X_1$  is less than  $20 \mu\text{m}$ .

5. Process for controlling the precipitation of a BAYER circuit according to ~~claim 1~~ <sup>claim 1</sup> any one of claims 1 to 4, characterized in that the measurements of material passing  $X_1 \mu\text{m}$  and  $X_2 \mu\text{m}$  are made on the slurry (5) at pump-off.

6. Process for controlling the precipitation of a BAYER circuit according to ~~claim 1~~ <sup>claim 1</sup> one of claims 1 to 5, characterized in that the concentration of pregnant aluminate liquor (1) is less than or equal to 160 g of  $\text{Na}_2\text{O}$  / liter.

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